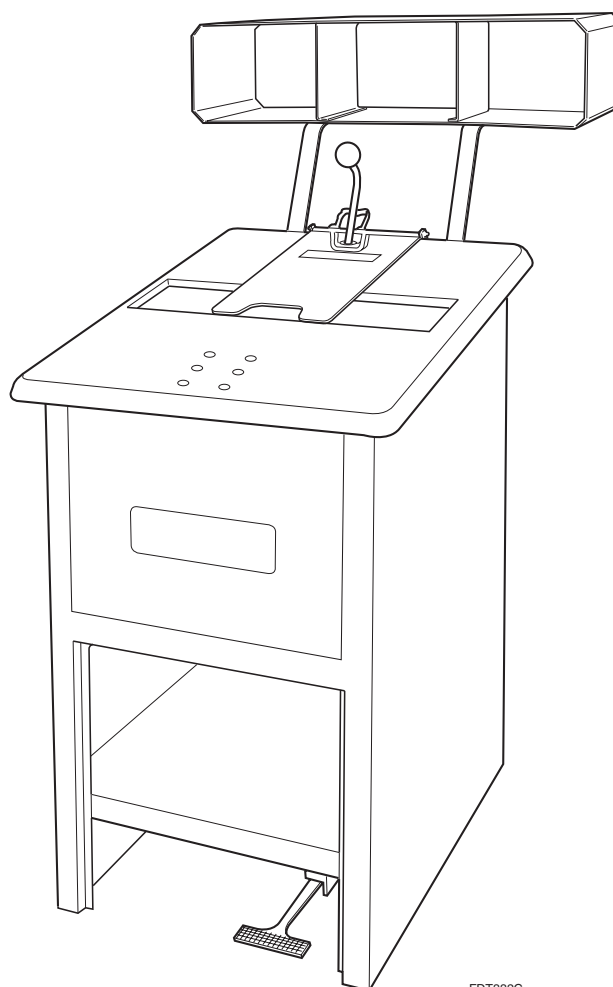


Front Folding Table

Manually Operated

Refer to Page 3 for Model Numbers



FDT332C

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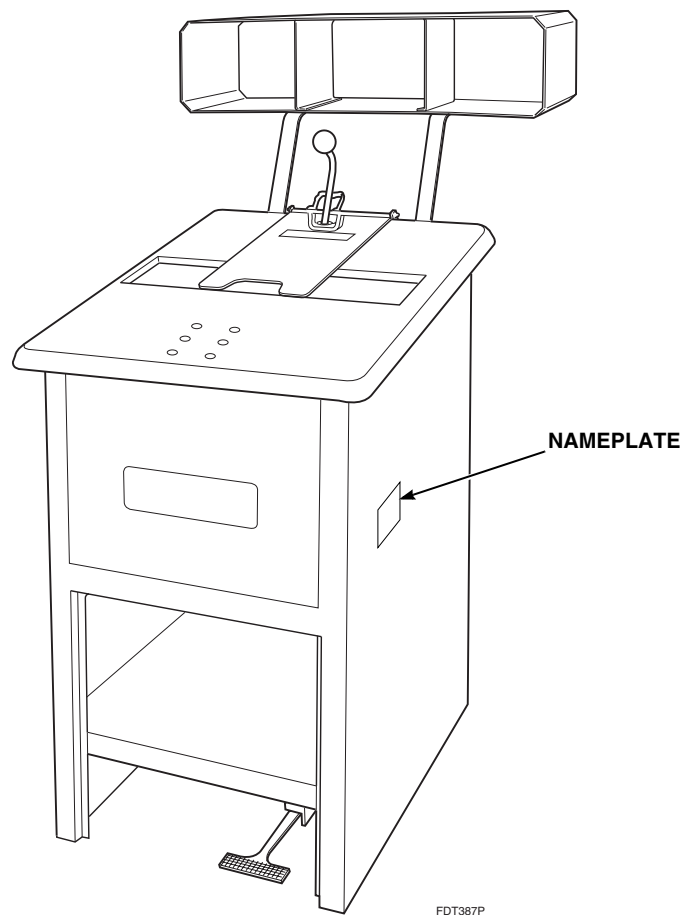
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



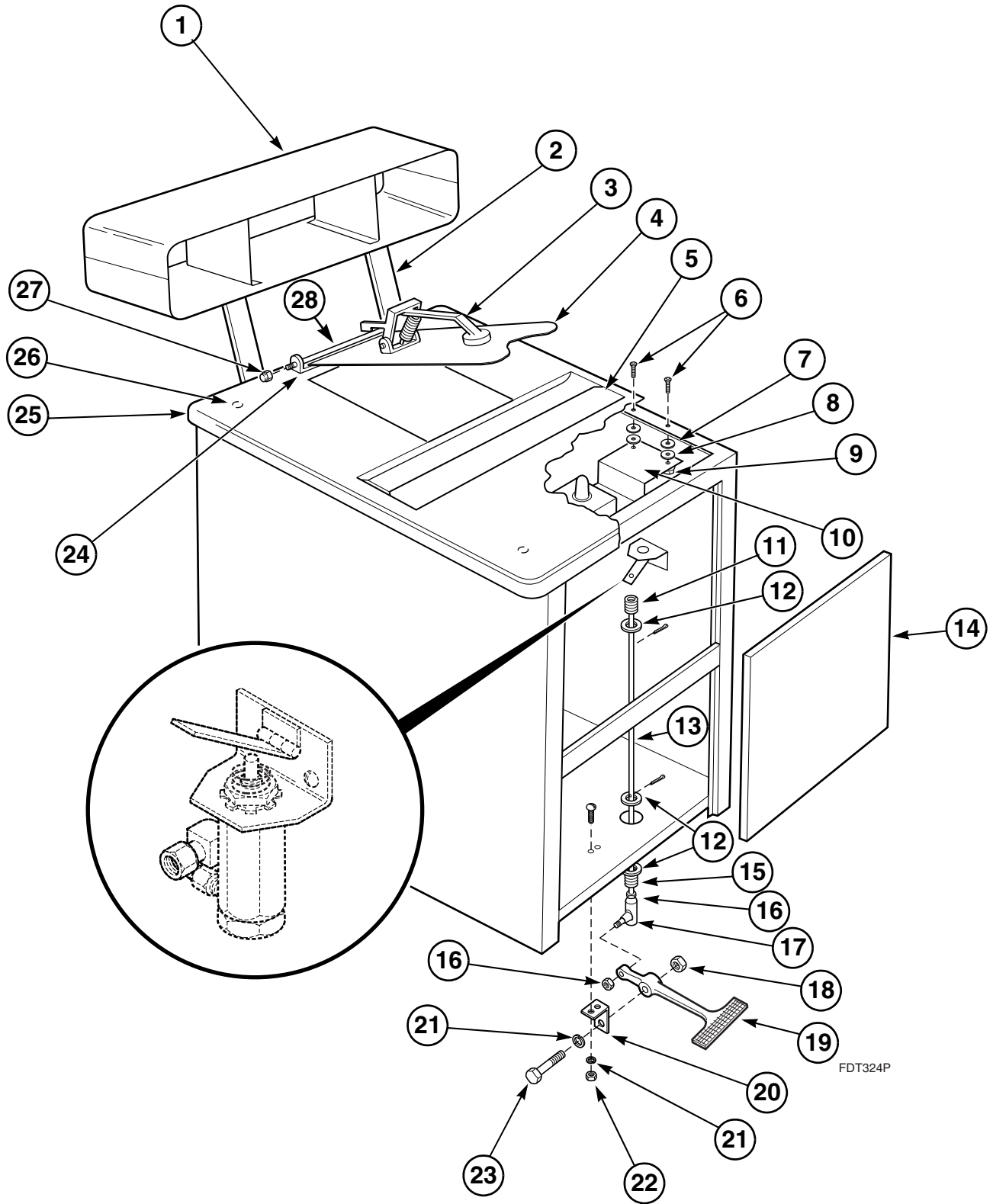
Model Identification

Information in this manual is applicable to this Front Folding Table:

MFT

Mechanical Components

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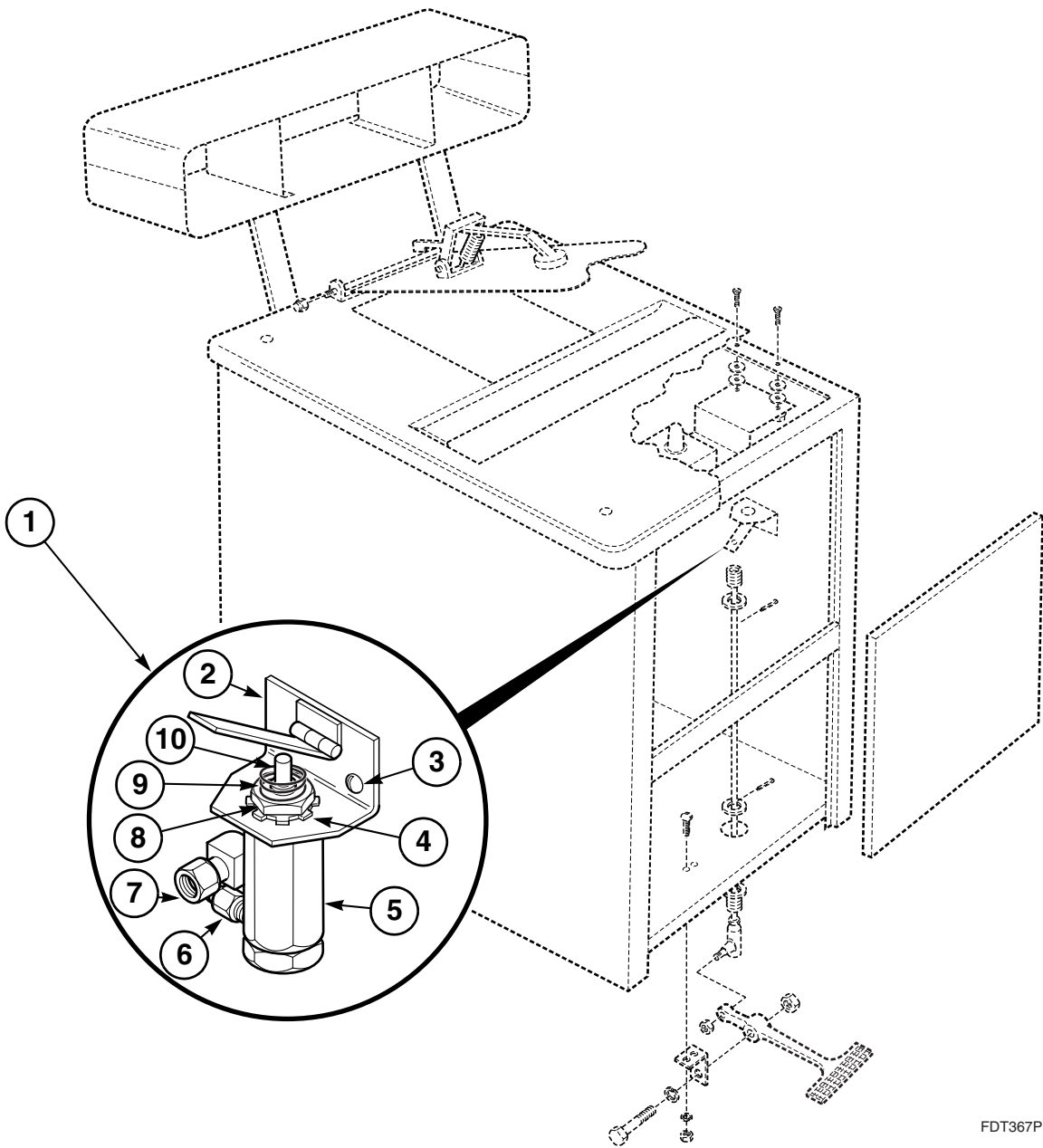
Mechanical Components

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REF	PART #	DESCRIPTION	COMMENTS
1	JA-06986	Shirtboard Holder	
	J1083641	Screw	
	J1000975	Lockwasher	
	J1000736	Nut	
2	JA-20483	Mounting Bracket	
	JA-51524	Screw	
	J1185073	Lockwasher	
	20275	Nut	
3	N/A	Clamp and Spring Assembly	Refer to Page 8 for components
4	JA-04598	Blade Assembly	12 inch
	JA-05024	Blade Assembly	14 inch
	JA-06808	Blade Assembly	16 inch
5	JA-04792	Padding and Board Assembly	
6	JA-51127	Screw	
7	JA-11051	Piston Plate	
8	JA-15845	Shock Pad	
9	JA-53053	Nut	
10	JA-04882	Light Bracket Assembly	
11	JA-50983	Compression Spring	
12	JA-56940	Backing Washer	
13	JA-20102	Pedal Rod	
14	JA-15888	Cabinet Door	
15	JA-53147	Compression Spring	
16	JC-48289	Jamnut	
17	JA-50886	Ball Joint	
18	J1000827	Nut	
19	JA-20041	Foot Pedal	
20	JA-20042	Pedal Mounting Bracket	
21	J1185073	Lockwasher	
22	20275	Nut	
23	JA-50156	Screw	
24	JA-16855	Mounting Bracket	
25	JA-03985	Table Top Assembly	
26	JA-51285	Screw	
27	JA-51457	Capnut	
28	JA-16854	Hinge Pin	

Mechanical Components

(Sheet 2 of 2)



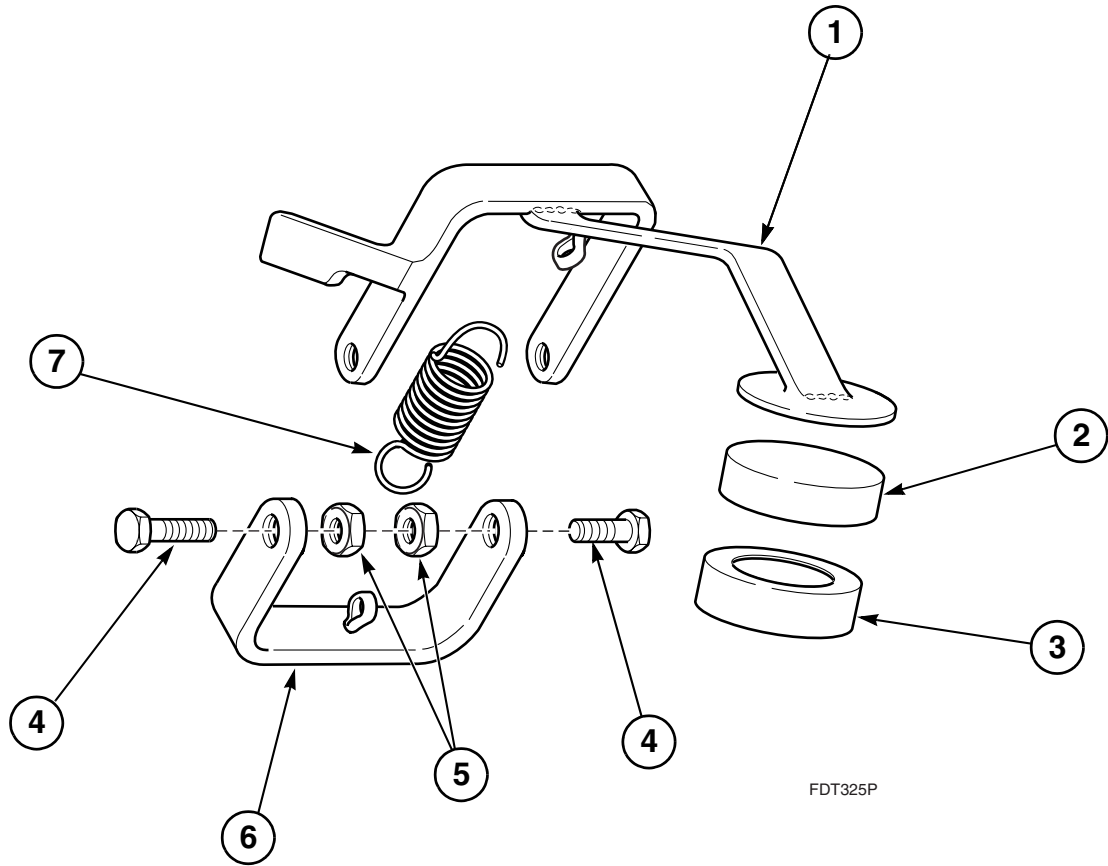
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Mechanical Components

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REF	PART #	DESCRIPTION	COMMENTS
1	JA-06444	Valve and Bracket Assembly	
2	JA-06669	Valve Bracket Weldment	
3	J1185073	Lockwasher	
	J1000769	Nut	
	JA-50998	Screw	
4	JA-52196	Lockwasher	
5	JA-06430	Valve Body Assembly	Refer to Page 18 for components
6	J1151661	Connector	
7	JA-50770	Elbow	
8	JA-12900	Nut	
9	JA-50447	Compression Spring	
10	J1611417	Valve Stem	

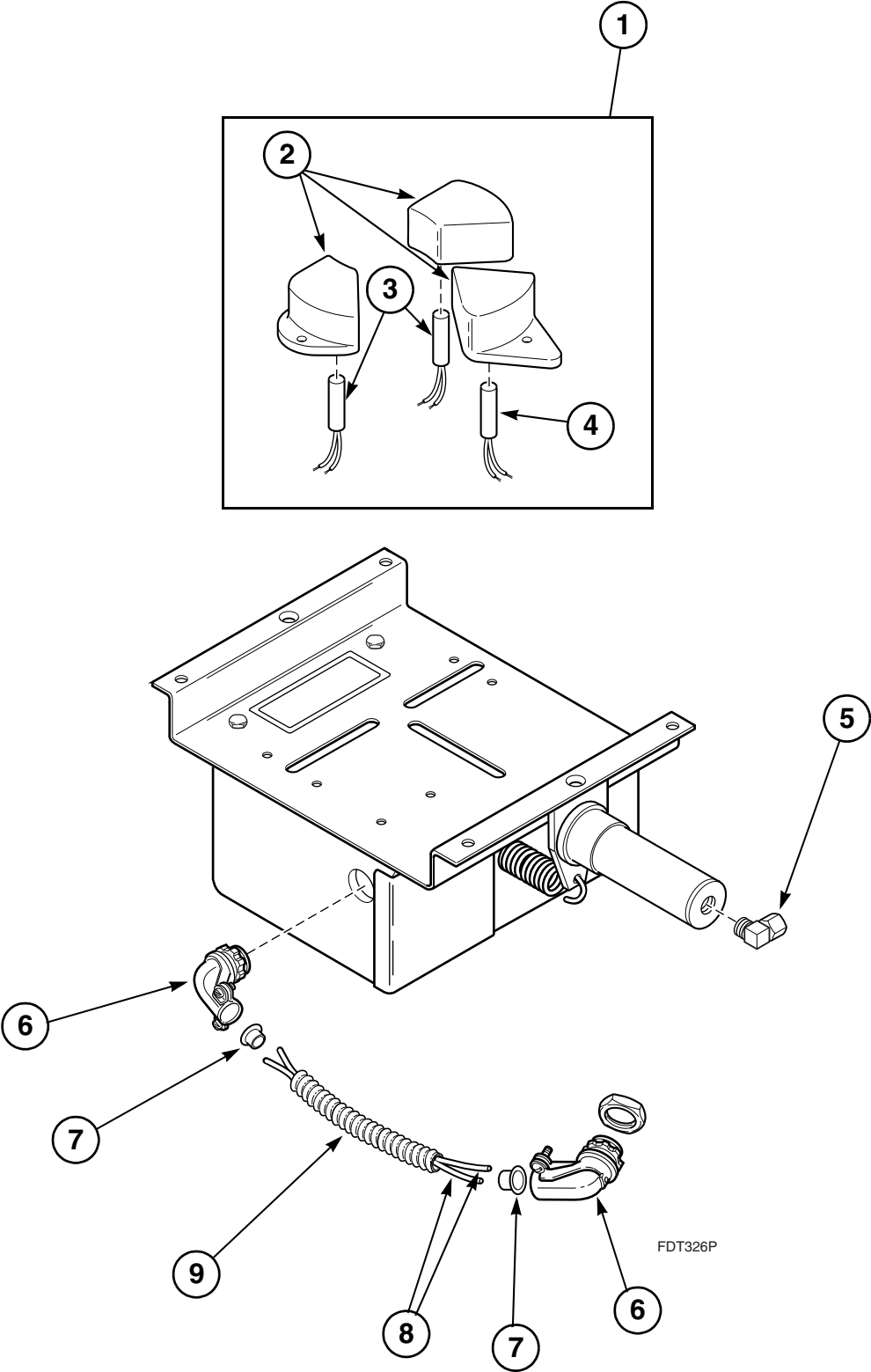
Clamp and Spring Assembly



Clamp and Spring Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	J1622539	Clamp Weldment	
2	JA-15845	Shock Pad	
3	J1622513	Handle Cap	
4	JA-50208	Screw	
5	JA-51449	Jamnut	
6	JA-06256	Clamp Bracket Weldment	
7	JA-52184	Extension Spring	

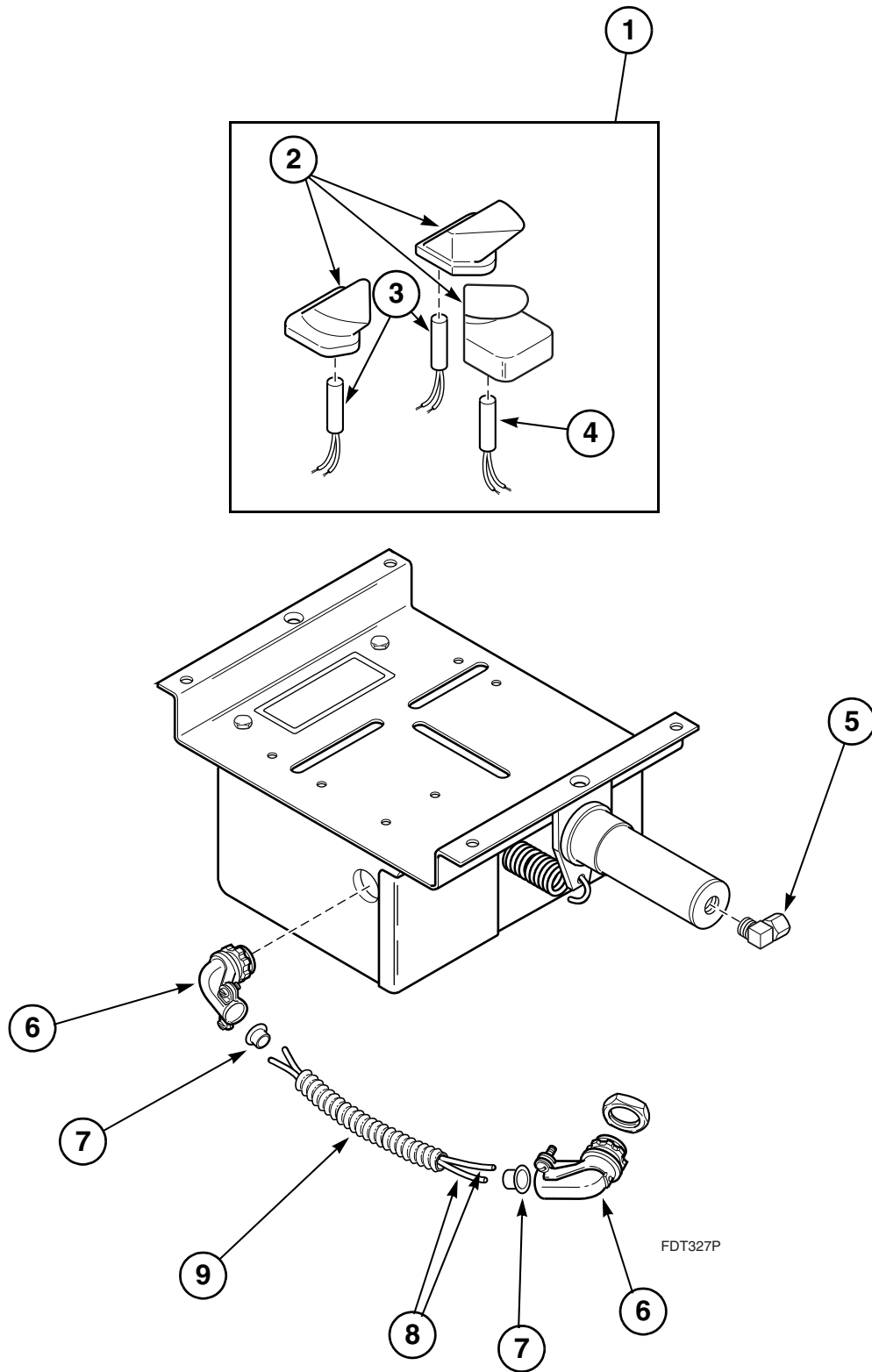
Stand-Up Collar Block Assembly



Stand-Up Collar Block Assembly

REF	PART #	DESCRIPTION	COMMENTS
	JA-80509	Stand-Up Collar Block Assembly	Includes items 1 through 4
1	JA-54485	Stand-up Collar Block Set	Includes items 2 through 4
2	JA-54491	Collar Block Set	
3	JA-54499	Heater Element	85 watt
4	JA-54500	Heater Element	65 watt
5	JA-52316	Elbow	
6	JC-22829	Box Connector	3/8 inch
7	JA-52036	Bushing	3/8 inch
8	JM-99728	Wire	Electrical; 14 gauge solid; Type AF; Black
	JM-97731	Wire	Electrical; 14 gauge solid; Type AF; White
9	JA-19912	Conduit	3/8 inch

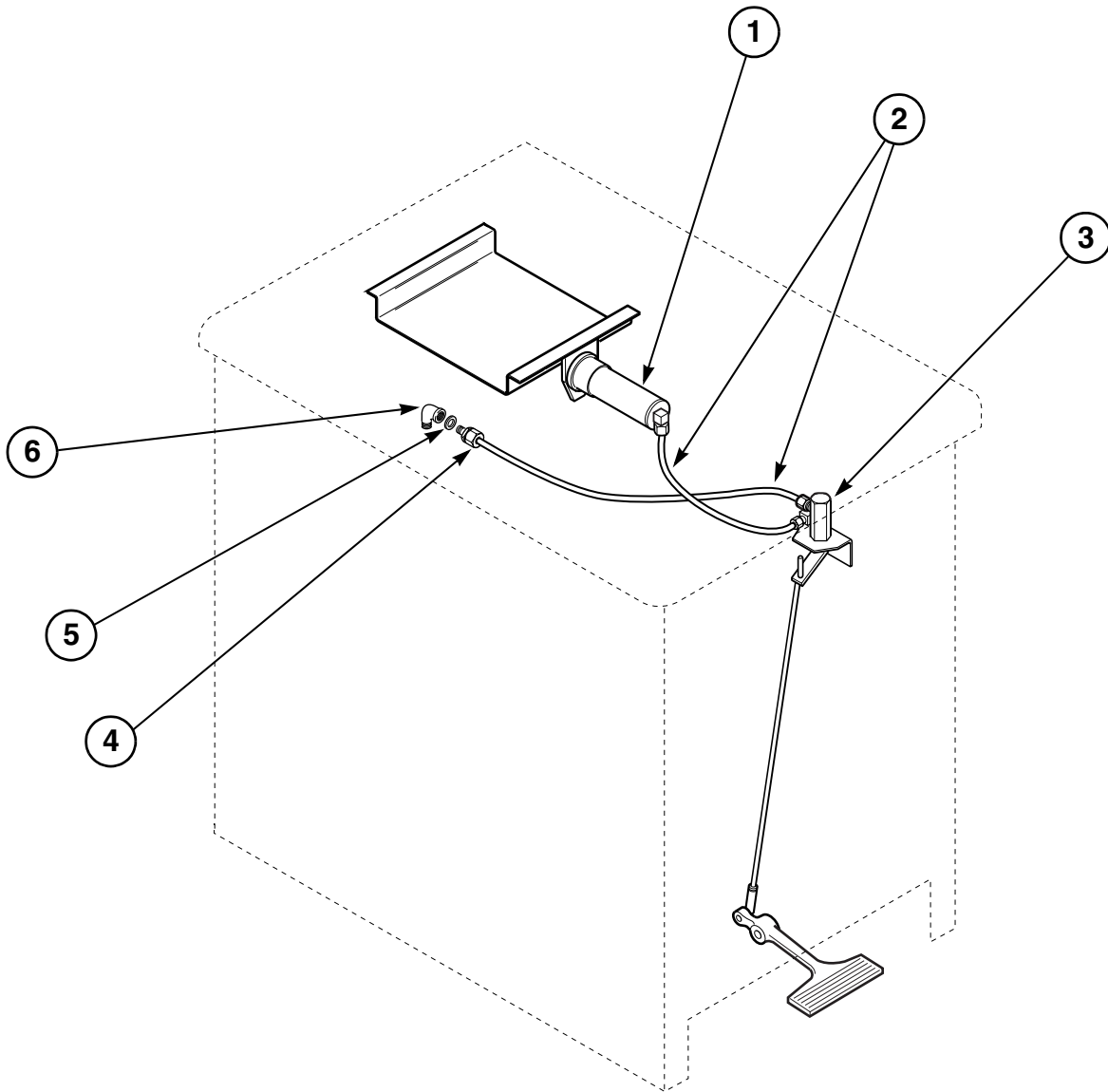
Lay-Down Collar Block Assembly



Lay-Down Collar Block Assembly

REF	PART #	DESCRIPTION	COMMENTS
	JA-80508	Lay-Down Collar Block Assembly	
1	JA-54484	Lay-Down Collar Block Set	
2	JA-54488	Collar Block Set	
3	JA-54499	Heater Element	85 watt
4	JA-54500	Heater Element	65 watt
5	JA-52316	Elbow	
6	JC-22829	Box Connector	90°; 3/8 inch
7	JA-52036	Bushing	3/8 inch
8	JM-99728	Wire	Electrical; 14 gauge solid; Type AF; Black
	JM-97731	Wire	Electrical; 14 gauge solid; Type AF; White
9	JA-19912	Conduit	3/8 inch

Air System Components

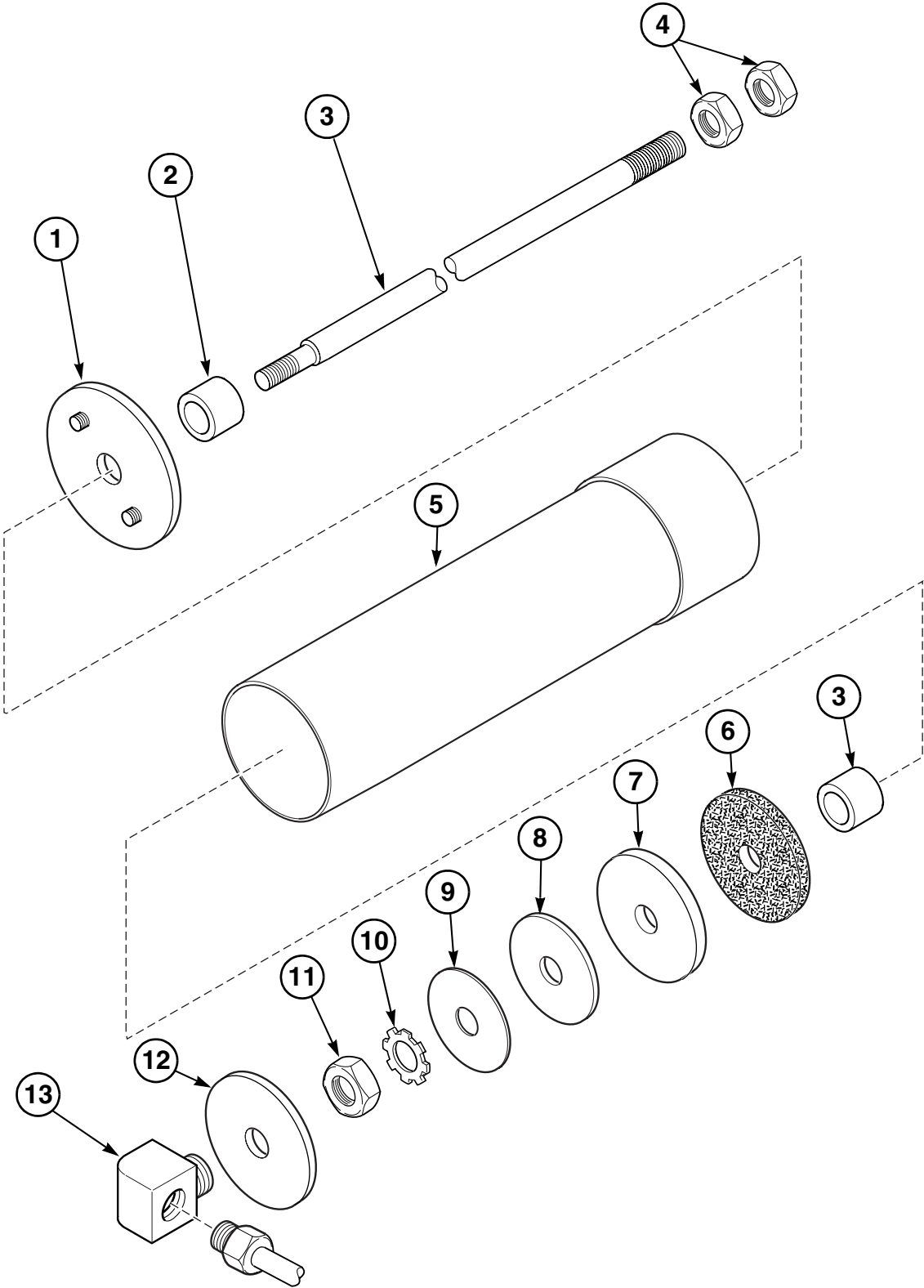


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Air System Components

REF	PART #	DESCRIPTION	COMMENTS
	JA-54181	Air Pressure Regulator	Optional
	J1151752	Nipple	Used with regulator above
1	JA-52125	Collar Block Cylinder Assembly	Refer to Page 16 for components
2	JM-95918	Tubing	
3	JA-06430	Air Valve	Refer to Page 18 for components
4	J1151661	Connector	
5	J1001304	Washer	
6	JC-28233	Elbow	

Collar and Block Cylinder Assembly

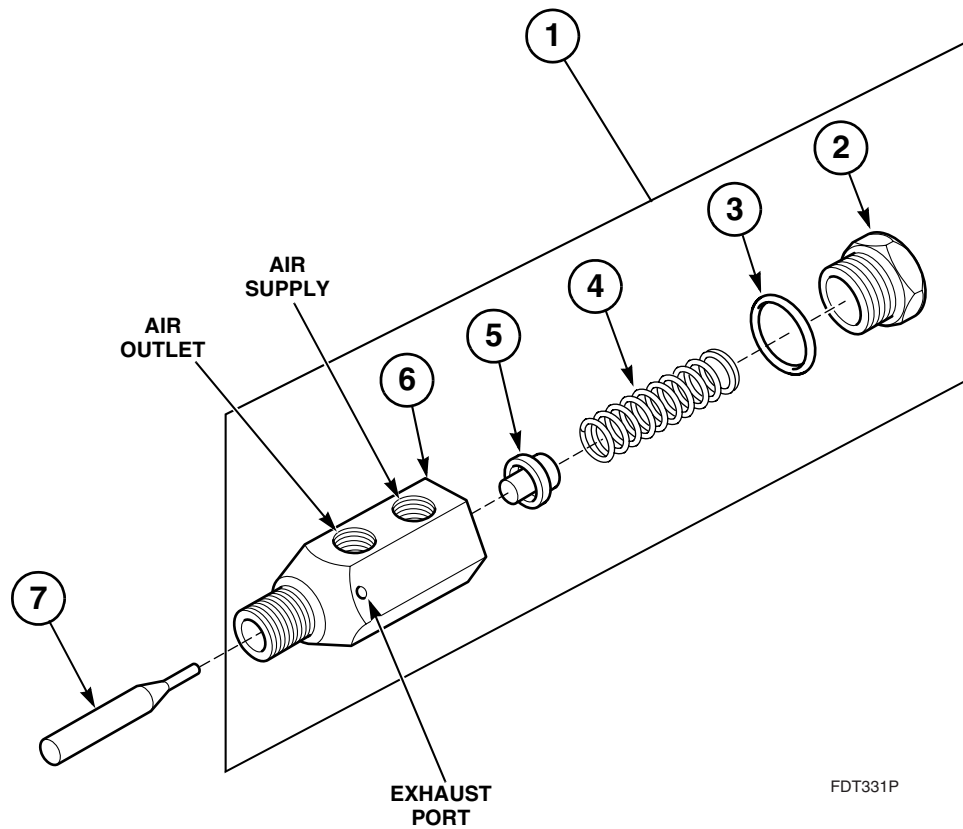


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Collar and Block Cylinder Assembly

REF	PART #	DESCRIPTION	COMMENTS
	JA-52125	Collar and Block Cylinder Assembly	
1	JA-52113	Insulation Plate	
2	JA-52093	Bumper	
3	JA-52096	Piston Rod	
4	JA-50413	Nut	Hex head
5	JA-52126	Cylinder Head	
6	JA-52094	Lubricator	
7	JA-52095	Retainer	
8	JA-52090	Piston Cup	
9	JA-52092	Washer	
10	JA-52154	Lockwasher	
11	JA-50411	Nut	Hex head
12	JA-52097	Cylinder Head	
13	JA-52316	Elbow	

Air Valve Assembly

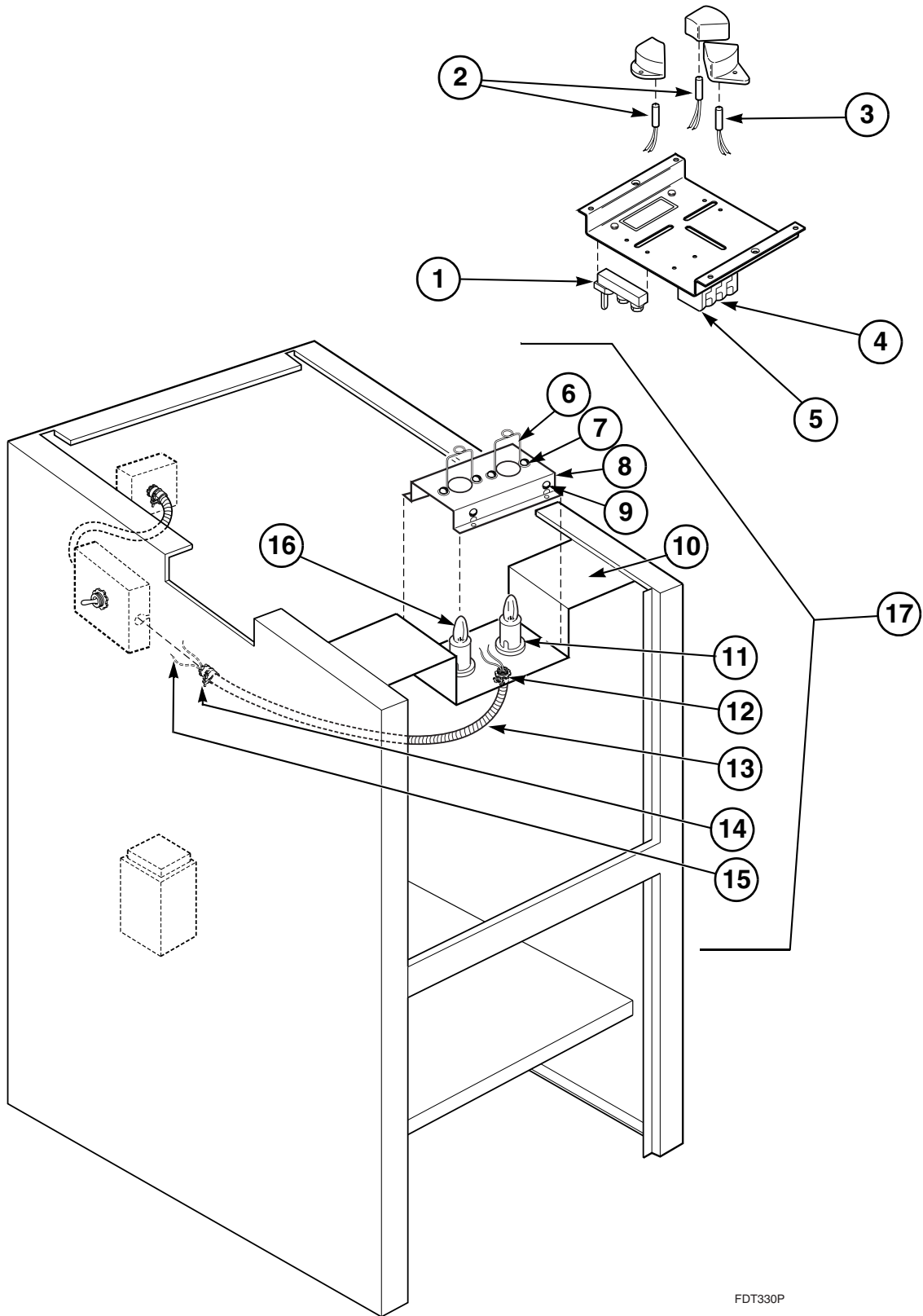


Air Valve Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	JA-06430	Valve Body Assembly	Includes items 1 through 6
2	JA-10515	Valve Cap	
3	JC-57441	O-Ring	
4	JA-51336	Compression Spring	
5	JA-11599	Valve	
6	JA-10514	Valve Body	
7	J1611417	Stem Valve	

Electrical Components

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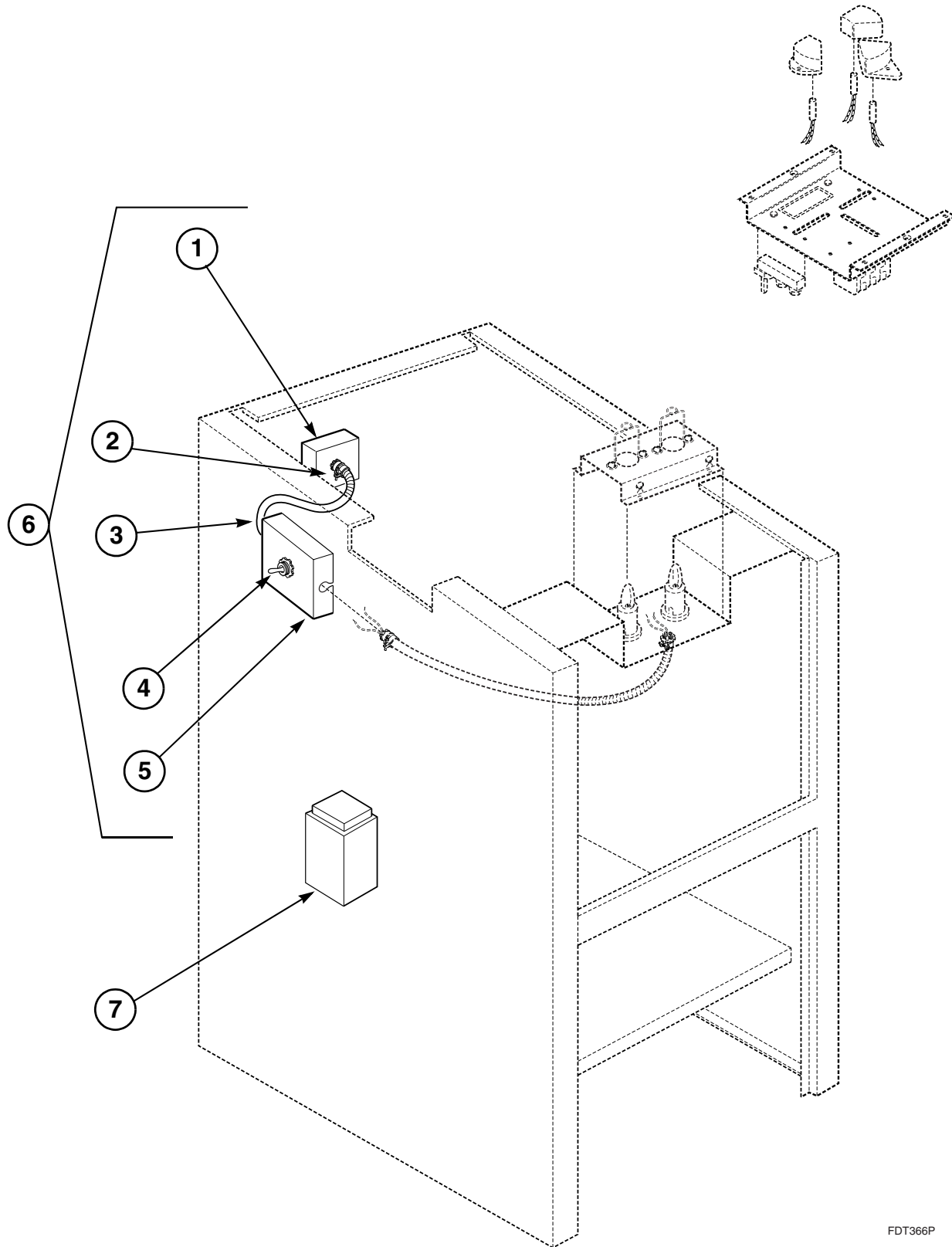
Electrical Components

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REF	PART #	DESCRIPTION	COMMENTS
1	JA-53588	Thermoswitch	
2	JA-54499	Heater Element	85 watt
3	JA-54500	Heater Element	65 watt
4	J1081793	Terminal Block	Center
5	J1085943	Terminal Block	End
6	JA-54075	Spring	Lamp hold-down
7	JA-51285	Screw	
8	JA-15230	Light Bracket Cover	
9	J1000975	Lockwasher	
	J1000736	Nut	
	JC-61268	Screw	
10	JA-16562	Light Bracket	
11	JA-52748	Lampholder	Candelabra base; 75 watt; 125 volt
	JA-50472	Washer	
	JA-50867	Lockwasher	
	JA-52694	Locknut	
	J1232313	Nipple	
12	JC-22829	Box Connector	90°; Squeeze type; 3/8 inch
13	JA-19912	Conduit	3/8 inch
14	J1238211	Box Connector	3/8 inch
	JA-52036	Bushing	3/8 inch
15	JM-99728	Wire	Electrical; #18x32 stranded; Type TEW; Black
	JM-99731	Wire	Electrical; #18x32 stranded; Type TEW; White
16	JA-54137	Lamp	Incandescent,; Candelabra base; 10 watt; 120 volt
17	JA-04882	Light Bracket Assembly	

Electrical Components

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Electrical Components

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REF	PART #	DESCRIPTION	COMMENTS
1	J1189117	Junction Box	
	J1029263	Junction Box Cover	
	JC-61268	Screw	
	J1000975	Lockwasher	
	J1000736	Nut	
2	J1238211	Box Connector	3/8 inch
3	JA-17875	Conduit	3/8 inch
	J1305507	Wire	14 gauge stranded; Type MTW; Green
	JM-99817	Wire	14 gauge stranded; Type TEW; White
	J1131333	Wire	14 gauge stranded; Type MTW; Black
	JC-22829	Box Connector	90° squeeze; 3/8 inch
	JA-52036	Bushing	
	J1189125	Terminal Lug	
	JC-22908	Wire Nut	
4	JA-51016	Toggle Switch	115 volt
	JA-51851	Toggle Switch	230 volt
	JA-52666	Lockwasher	
5	JC-18268	Junction Box	120 volt operation
	J1346261	Junction Box	240 volt operation
6	J1334754	Switch and Junction Box Assembly	
7	JC-72974	Transformer	Used on 220-240 Volt Installations Only; .025 Kva; 480/240 Volt Primary; 240/120 Volt secondary

[illegible]

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